

Date: Thursday, 29/06/2006 3:17:10 PM  
 User: Linda Lacelle

## Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D350591213
Job Number : 27806	
Estimate Number : 10804	
P.O. Number : NIA	Part Number : D350591213
This Issue : 29/06/2006 S.O. No. : NIA	Drawing Number : RTN 497
Prsht Rev. : NC	Project Number : NIA
First Issue : NIA Type : NIA	Drawing Revision : NIA
Previous Run : 27805	Material : NIA
Written By : <u>See Above Date &amp; User</u>	Due Date : 06/07/2006 Qty: 1 Um: Each
Checked & Approved By : <u>11 11 11 11</u>	
Comment :	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	QC5	INSPECT WORK TO CURRENT STEP
		<u>29-06-29</u> ①
Comment: INSPECT RTN 497		
2.0	D350591213	Heli-Access-Step ShortLH
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Heli-Access-Step ShortLH ORIGINAL B/N 27432		
		<u>10 6/7/6</u> ①
3.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 ADD TO KIT 1 X DSI 9340-011 TO KIT B <u>27681</u> REMOVE 2 X D3064-1 B <u>23406</u> (33.40) 2 X D3080-1 B <u>25453</u> (6.64) 2 X D2182B035 B <u>24870</u> (1.50) <u>10 6/7/6</u> ①		
		<u>A 1627</u> u
4.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 REPACKAGE PER PPP WITH NEW B/N CHANGE RED & WHITE LABELS TO CHG 002 ch		
	<u>ADD : new paper work</u>	<u>10 6/7/6</u> ① Rev C

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## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D350591213

Job Number: 27806

Part Number: D350591213

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection level 21 2806/07/07

Job Completion



U 2806/07/07

# Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHORT STEP ASSEMBLY HIGH SKID LH

Job Number: 27432

Part Number: D350591213

Chg 008

Job Number:



REFERENCE ONLY

Seq. #:

Machine Or Operation:

Description :

4-Grind End Plate flush

FF 06-06-13 (6) / PE 06-06-13 = 6

18.0

QC5/9

WELD INSPECTION



PD 06-06-15

06-26-15

Comment: Inspect work & Weld to Current - Check dimension as per Dwg

19.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Touch Up Chemical conversion

H.M 06-06-15

12

20.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

a.m 06-06-15

12

21.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Wing Walk as per Dwg D3078 and QSI 005 4.4

a.m 06-06-15

12

22.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: Inspect Powder Coat and Wing Walk

PUE/16 12

23.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

24.0

D2182B035

Rubber Cushion



Comment: Qty.: 2.0000 Each(s)/Unit Total: 24.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description

2 D2182b035 Rubber Cushion

Batch

B24870

25.0

D2274

Radius Block



Comment: Qty.: 4.0000 Each(s)/Unit Total: 48.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description

4 D2274

Radius Block

Batch

B26078

Wednesday, 6/7/2006 9:14:04 AM  
Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHORT STEP ASSEMBLY HIGH SKID LH

Job Number: 27432

Part Number: D350591213

Job Number:



Seq. #:	Machine Or Operation:	Description :
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26.0	D2732030	Rubber Cushion
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 24.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 D2732-030 Rubber Cushion B26472 ✓

27.0	D2856400	Abrasion Strip
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Comment: Qty.: 0.6000 f(s)/Unit Total : 7.2000 f(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D2856-400(7.2") Abrasion Strip B26041 6mcp ✓

B25656 6mcp ✓  
B2856 600

28.0	D30641	Clamp
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 24.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 D3064-1 Clamp B23406 14mcp ✓ B26667 10mcp ✓

29.0	D30801	Clamp
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 24.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 D3080-1 Clamp B25453 ✓

30.0	AN335A	Bolt
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 24.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 AN3-35A Bolt M19551 ✓

31.0	AN411A	Bolt
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Comment: Qty.: 6.0000 Each(s)/Unit Total : 72.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

6 AN4-11A Bolt M17771 ✓

Wednesday, 6/7/2006 9:14:05 AM  
Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHORT STEP ASSEMBLY HIGH SKID LH

Job Number: 27432

Part Number: D350591213

Job Number:



Seq. #: Machine Or Operation: Description :

32.0 AN960JD10 Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 48.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

4 AN960JD10

Washer

100943 ✓

33.0 AN960JD416 Washer



Comment: Qty.: 12.0000 Each(s)/Unit Total : 144.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

12 AN960JD416

Washer

M100575 ✓

34.0 MS21042L3 Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 24.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

2 MS21042L3

Nut (or -3)

M10393 ✓

35.0 MS21042L4 Nut



Comment: Qty.: 6.0000 Each(s)/Unit Total : 72.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

6 MS21042L4

Nut (or -4)

M19085 ✓

36.0 QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

37.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D350-591-213

Location:

PPP Rev:

B

26/6/16 12